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Hawkesbury, ON
K6A 1K7
Canada

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006441

646.9502
Job Sheet 186263



Part No: 646.9502

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, Low



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 15 2018
110	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-1		NC 21 Oct 19
120	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC4 -28		
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1 -B4B		
135	DC	1 pcs	12/14/18	12/14/18	0.00	0.00	DC-1-B4B		OCT 21 2019
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21 -FG-21		OCT 21 2019

Part Op 130 - Identify and pack for shipping as per PPP 646.9502 Location :FG101
Descriptions: 135 - Photocopy bluefile & type labels per PPP 646.9502

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	3121187
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	3121187
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	3119525
646.9601	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	3130813
646.9603	Lower Cutter Assembly Low	1 Ea (1 ea)	90-Start up Operation	3130816
646.9810	Deflector	1 Ea (1 ea)	90-Start up Operation	3031080
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	3031080
647.0110	Roof Doubler	1 Ea (1 ea)	90-Start up Operation	3031080
647.0111	Panel	1 Ea (1 ea)	90-Start up Operation	3031080
647.0112	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	3031080
647.0113	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	3031080
647.0114	Clip	1 Ea (1 ea)	90-Start up Operation	3031080
647.0115	Clip	1 Ea (1 ea)	90-Start up Operation	3031080
647.0116	Doubler	2 Ea (2 ea)	90-Start up Operation	3031080
647.0210	Rail	1 Ea (1 ea)	90-Start up Operation	3031080
647.0310	Channel	2 Ea (2 ea)	90-Start up Operation	3031080
647.0410	Tube	1 Ea (1 ea)	90-Start up Operation	3031080
647.1210	Screen	1 Ea (1 ea)	90-Start up Operation	3031080
AN3-10A	Bolt	8 Ea (8 ea)	90-Start up Operation	3031080
AN3-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	3031080
AN3-3A	Bolt	1 Ea (1 ea)	90-Start up Operation	3031080
AN743-13	Bracket	1 pcs (1 ea)	90-Start up Operation	3031080

JOS 180203

(000401)

CCR264SS-3-06	Rivet	8 Ea (8 ea)	90-Start up Operation	FM138333-5
CCR264SS3-04	Rivet	12 Ea (12 ea)	90-Start up Operation	S08524x8
CCR264SS-3-06	Rivet, Cherry	4 pcs (4 ea)	90-Start up Operation	S071733
CR3212-4-4-00	Cherry Rivet	1 Ea (1 ea)	90-Start up Operation	S045669
CR3212-5-4-00	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	FM138274-3
CR3213-4-05-00	Rivet	26 Ea (26 ea)	90-Start up Operation	FM138414-40
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	S019423
CR3213-4-2-00	Cherry Rivet	18 Ea (18 ea)	90-Start up Operation	S084968x4 S019424x8
CR3213-4-3	Rivet, Cherry	18 Ea (18 ea)	90-Start up Operation	S088033
CR3213-4-4-00	Rivet, Cherry	18 Ea (18 ea)	90-Start up Operation	S071733 S027749
CR3213-4-6	Rivet	20 Ea (20 ea)	90-Start up Operation	S019365
MS21042-08	Use Ms21042L08	54 Ea (54 ea)	90-Start up Operation	S160409
MS21042-3	Nut	17 Ea (17 ea)	90-Start up Operation	S108577
MS21047-3	Nut Plate	6 Ea (6 ea)	90-Start up Operation	S103943
MS21059-3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	FM3900-3
MS21059L08	Nut	4 Ea (4 ea)	90-Start up Operation	S019312
MS24694-08	Screw	5 Ea (5 ea)	90-Start up Operation	FM138333
MS27039-08-06	Screw	4 Ea (4 ea)	90-Start up Operation	S006962
MS27039-08-09	Screw	4 Ea (4 ea)	90-Start up Operation	FM138333-50
MS27039-08-11	Screw	43 Ea (43 ea)	90-Start up Operation	FM138336-10
MS27039-08-12	Screw	2 Ea (2 ea)	90-Start up Operation	F124320-1
MS27039-08-13	Screw	6 Ea (6 ea)	90-Start up Operation	S014508
MS27039-1-08	Screw	5 Ea (5 ea)	90-Start up Operation	S104612
MS27039-1-11	Screw	5 Ea (5 ea)	90-Start up Operation	FM138326-83
MS30842-11	Hose Clamp	1 Ea (1 ea)	90-Start up Operation	FM138326-0
NAS1149F0332P	Washer	62 Ea (62 ea)	90-Start up Operation	S109491
NAS1149FN832P	Washer	111 Ea (111 ea)	90-Start up Operation	S100408
NAS1835-08	Insert	4 Ea (4 ea)	90-Start up Operation	FM138336-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0990	1	9	0
	600.0991	1	9	0
	600.1012	1	22	0
	646.9601	1	0	0
	646.9603	1	1	0
	646.9810	1	8	0
	646.9910	4	9	0
	647.0110	1	6	0
	647.0111	1	6	0
	647.0112	8	76	0
	647.0113	2	17	0
	647.0114	1	64	0
	647.0115	1	59	0
	647.0116	2	21	0
	647.0210	1	1	0
	647.0310	2	17	0
	647.0410	1	2	0
	647.1210	1	19	0
	AN3-10A	8	201	0
	AN3-11A	8	131	0
	AN3-3A	1	166	0
	AN743-13	1	25	0
	CCR264SS-3-06	8	84	0
	CCR264SS3-04	12	128	0
	CCR264SS3-2	4	280	0
	CR3212-4-4	1	290	0
	CR3212-5-4	8	179	0
	CR3213-4-05	26	49	0
	CR3213-4-1	14	122	0
	CR3213-4-2	18	124	0
	CR3213-4-3	18	240	0
	CR3213-4-4	19	518	0
	CR3213-4-6	20	91	0
	MS21042-08	54	1	0
	MS21042-3	17	180	0
	MS21047-3	6	412	0

MS21059-3	2	299	0
MS21059L08	4	122	0
MS24694-S8	5	239	0
MS27039-08-06	4	309	0
MS27039-08-09	4	179	0
MS27039-08-11	43	1,259	0
MS27039-08-12	2	375	0
MS27039-08-13	6	572	0
MS27039-1-08	5	380	0
MS27039-1-11	5	246	0
MS35842-11	1	40	0
NAS1149F0332P	62	1,565	0
NAS1149FN832P	111	2,375	0
NAS1835-08	4	86	0

Part Specifications

Specifications could not be found.

Plex 11/13/18 11:52 AM Dart.lajeunesse.marie

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

02729

SHEET 1 OF 3

DWG NO. 646.9500

REV: N/C

PREPARED BY

S. HUFF

DATE: 12/23/09

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE:

206 CABLE CUTTERS KIT

APPROVED BY:

ENGR

[Signature]

DWG

[Signature]

QC

[Signature]

EFF

CURRENT ORDER

REASON: HARDWARE REVISIONS FROM FIRST INSTALL

TRANSACTION CODES (TCH)
A-ADD
C-CREATE
R-REVISE
D-DELETE

51	A	601.2155	8	8	BOLT	AN3-10A
50	A	601.3153	5	5	SCREW	MS24694S8
41	R	601.2893	43	43	SCREW	MS27039-0811
28	R	601.2973	54	54	LOCKNUT	MS21042-08
18	R	601.2826	8	8	BOLT	AN3-11A
16	R	601.2764	127	127	WASHER	NAS1149FNB32P
			9502	9501		
F/N	TC	PART NUMBER	QTY		DESCRIPTION	MATERIAL/SPECIFICATION

DOCUMENTS EFFECTED:

☐ MDL

☒ INSTALL INSTRUC

☒ ICA

☐ FMS

☒ BOM

☐ CHANGE CATEGORY

☐ MAJOR

☒ MINOR

DER REVIEW REQUIRED

☐ YES

☒ NO

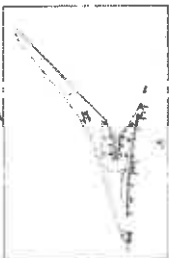
11 AFTER INSTALLATION, APPLY F/N 46 AIR TO THE GAPS AND FILET EDGES

UNINCORPORATED ECHS)

02729, 02730, 03047



DETAIL A



DETAIL B

QTY	ITEM #	ITEM	UNIT	PRICE	TOTAL	DATE	BY	REMARKS
1	46	6011066	RIVEI					
1	48	6010971	UNDERLID 100 PRIN					
1	47	6010970	UNDERLID 100 PRIN					
1	46	6010912	SEALANT					
5	45	6011567	CREW					
2	44	6011568	CREW					
4	43	6011569	CREW					
4	42	30000	SCREW					
1	41	30000	SCREW					
1	40	30000	SCREW					

[illegible]